

Maintenance Manual

1. Check whether the fuel dispenser fueling condition is normal every day.
2. Check whether the voltage is normal before running every day.
3. Check the head of the burner every day and clean it every two month.
4. Check whether the lubricating oil level of the drive reducer is sufficient every day. The liquid level should be added to the 1/2 position of the liquid level mirror. Replace it every 3 months for the first time and every 6 months thereafter.
5. Air storage tank and precision filter discharge water 1-2 times a day.
6. Check whether the gas pressure value is normal before ventilation every day.
7. Inspect the needle of the spray gun and clean once a week. Replace it if severely worn.
8. Check the powder core once a week. Replace it if severely worn.
9. Check the powder tube once a week. Replace it if severely worn.
10. Check the filter element every 3 months. Replace it if severely damaged. The service life of the filter element is 3-6 months (if the air permeability is normal, it may not be replaced)
11. Maintain the screw air compressor every 500 hours. Replace the air filter, oil filter and oil in time.
12. If the powder in the spray chamber, fluidization barrel, and filter element is not used for more than 3 days, clean it up.
13. Fill the track with a little high-temperature chain oil or high-temperature lubricant.
14. Check whether the air duct is unblocked. If there is a leak, open the wind cutter and check whether the upper and lower air ducts of the wind cutter are unobstructed. These will affect the oven heating rate. Need to be cleaned regularly.
15. Check regularly whether the tensioning force is normal and whether the tensioning force has margin.

保养手册

- 1、 加油机每天检查加油情况是否正常。
- 2、 每天运行前检查电压是否正常。
- 3、 燃烧机机头每天检查是否正常， 2 个月清理一次。
- 4、 每天检查驱动的减速机润滑油液位是否充足， 液位应加到液位镜的 1/2 位置， 第一次 3 个月更换一次， 以后 6 个月更换一次。
- 5、 储气罐, 精密过滤器每天放水 1-2 次。
- 6、 每天通气前检查燃气压力数值是否正常
- 7、 喷枪枪针一个星期检查一次, 清理一次, 如有磨损严重需更换
- 8、 粉芯 1 个星期检查一次, 如有磨损严重需更换。
- 9、 粉管一个星期检查一次, 如有损坏及时更换

- 10、 滤芯 3 个月检查一次, 如有损坏, 漏粉现象请及时更换。滤芯使用寿命为 3-6 个月（如透气量正常， 可以不更换）

- 11、 螺杆式空压机 500 小时保养一次， 更换空滤， 油滤， 机油。
- 12、 喷室内和流化桶， 滤芯内粉末， 如果超过 3 天不使用， 需清理干净。
- 13、 履带加注少许高温链条油或是高温黄油。
- 14、 查看风道是否畅通， 或者有漏风的地方。打开风切机， 检查风切上下风道是否通畅， 如有堵塞需要清理。这些 会影响烤箱升温速度。需定期清理 。
- 15、 定期检查张紧拉力是否正常 ， 张紧是否还有余量。